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HOUNÖ
Visual Cooking

Updating kit for 1.20 Roll-in
Visual Cooking II – Part No. 32520018

The kit consists of the following components:

- 1 door sealing 1.20 RI
  Part No. 30420766
- 2 gaskets
  Part No. 30400221
- 2 retainers for sealing
  Part No. 30400220
- 4 blind rivets A2-M5 small collar-open-round
  Part No. 30100123
- 6 FRH screws M5x12 mm A2
  Part No. 055514.
- 1 drilling template 1.20
  Part No. 32500097
- 1 blind-rivet tool PNT 110
  Part No. 900351
- 1 drill Ø 7.0 mm, tin-coated
  Part No. 900070
- 1 drill Ø 3.0 mm, tin-coated
  Part No. 900030

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- Step 1
  Loosen the sealing from the flange on the lower left side of the oven chamber to make room for the drilling template.

- Step 2
  Place the drilling template where the sealing has been loosened. The template must rest on the heat-bridge bracket (see marking arrow).

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- Step 3
  Use a felt-tip pen to mark off for holes through the two holes in the drilling template and remove the template. Repeat step 1 and 2 on the right side of the oven chamber.

- Step 4
  Drill holes where the markings are, using the Ø 3.0 mm drill. Then rebore the 4 holes using the Ø 7.0 mm drill.

Take care that the holes are drilled exactly where the marks are. It is recommended to make a mark with a centre punch in the centre of the felt-tip pen markings before drilling the holes.

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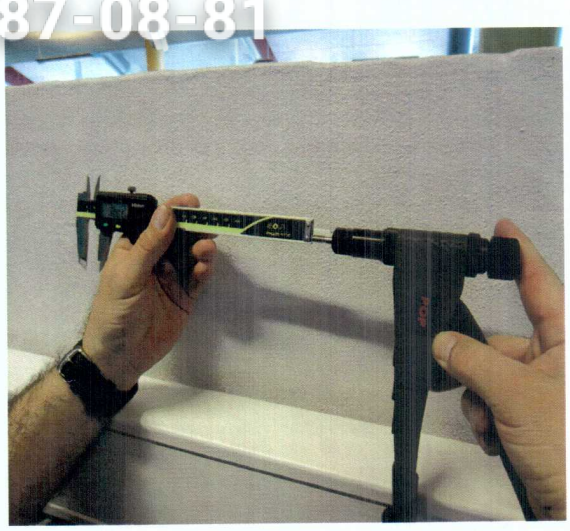
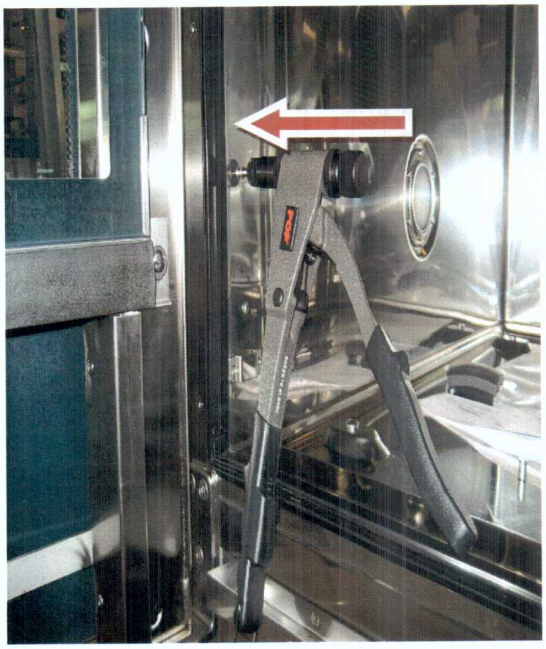
- Step 5
  Insert the blind rivet on the blind-rivet tool.
  Adjust the spindle until it measures 16.6 mm. Before measuring, make sure that the spindle is pushed all the way forward in the tool as otherwise the measurement will be incorrect.



Take care that the blind rivet is screwed as far as it will go on the threaded rod of the tool before installation.

- Step 6
  Install the 4 blind rivets and compress them in the 4 Ø7 mm holes using the special tool.



Take care that the blind rivet is pressed as far as it will go into the hole before compressing it with the tool.

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- Step 7
  Fit the gaskets into the two retainers.

Take care that the sealing material faces the right way in the retainer.

Illustration 1 shows the gasket fitted wrongly. The edge of the gasket is cut.

Illustration 1

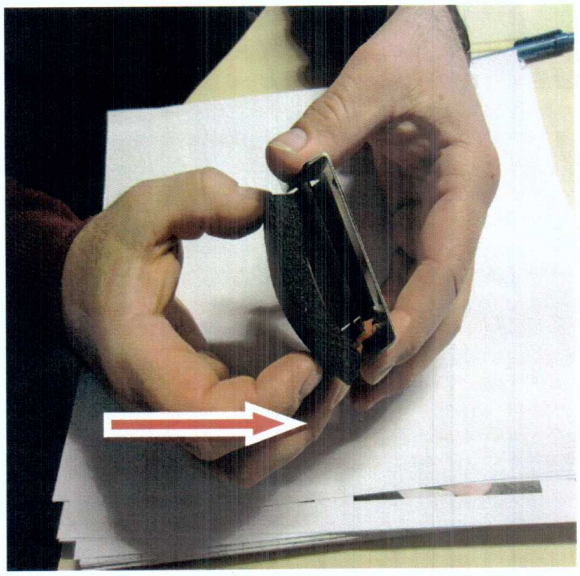
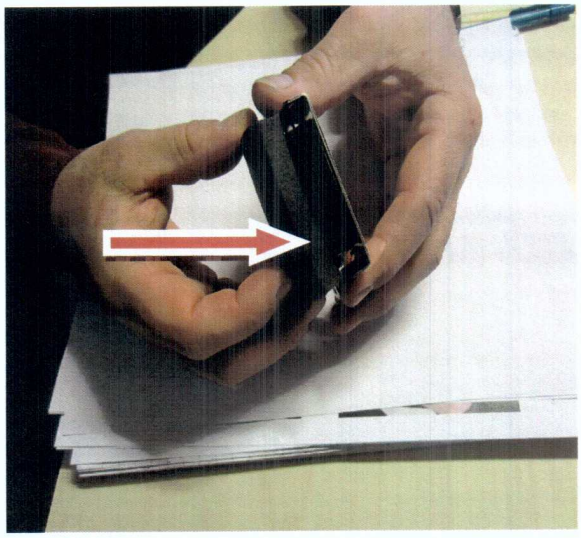


Illustration 2 shows the gasket fitted correctly. The edge of the gasket is moulded.

Illustration 2



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- Step 8
  Fit the 2 retainers in the left and right side by inserting and fastening the 4 FRH M5x12 mm A2 screws in the 4 blind rivets.

- Step 9
  Remove the old transverse sealing and the brackets.

Throw away the old sealing and the two brackets.

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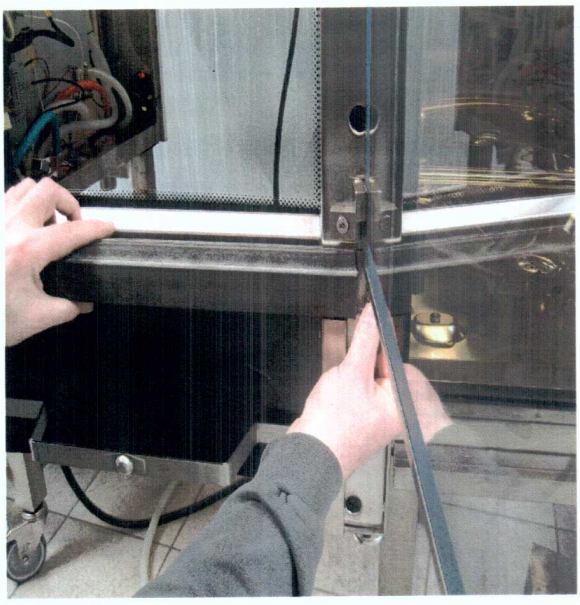
- Step 10
  Remove the foil from the new transverse sealing before installation.

- Step 11
  Install the new transverse sealing where the old one used to be. Reuse the 2 FRH M5x12 mm screws which were removed from the old sealing.



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- Step 12
  When the installation of the updating kit is complete, the oven should look like this.