

AFE400 SERVICE PARTS

This is the parts list for the AFE400. When looking up part numbers, always check the complete model and serial numbers to be certain of ordering the correct parts.

The Air Cooled model has also been manufactured in 50 Hz.

The water cooled A and B series models have different water cooled condensers. Be sure to check the complete model number.

The C series has a different compressor. Be sure to check the complete model number.

The gear reducer changed design in February 2007. Confirm the part number from the tag on the gear reducer to supply the correct part.

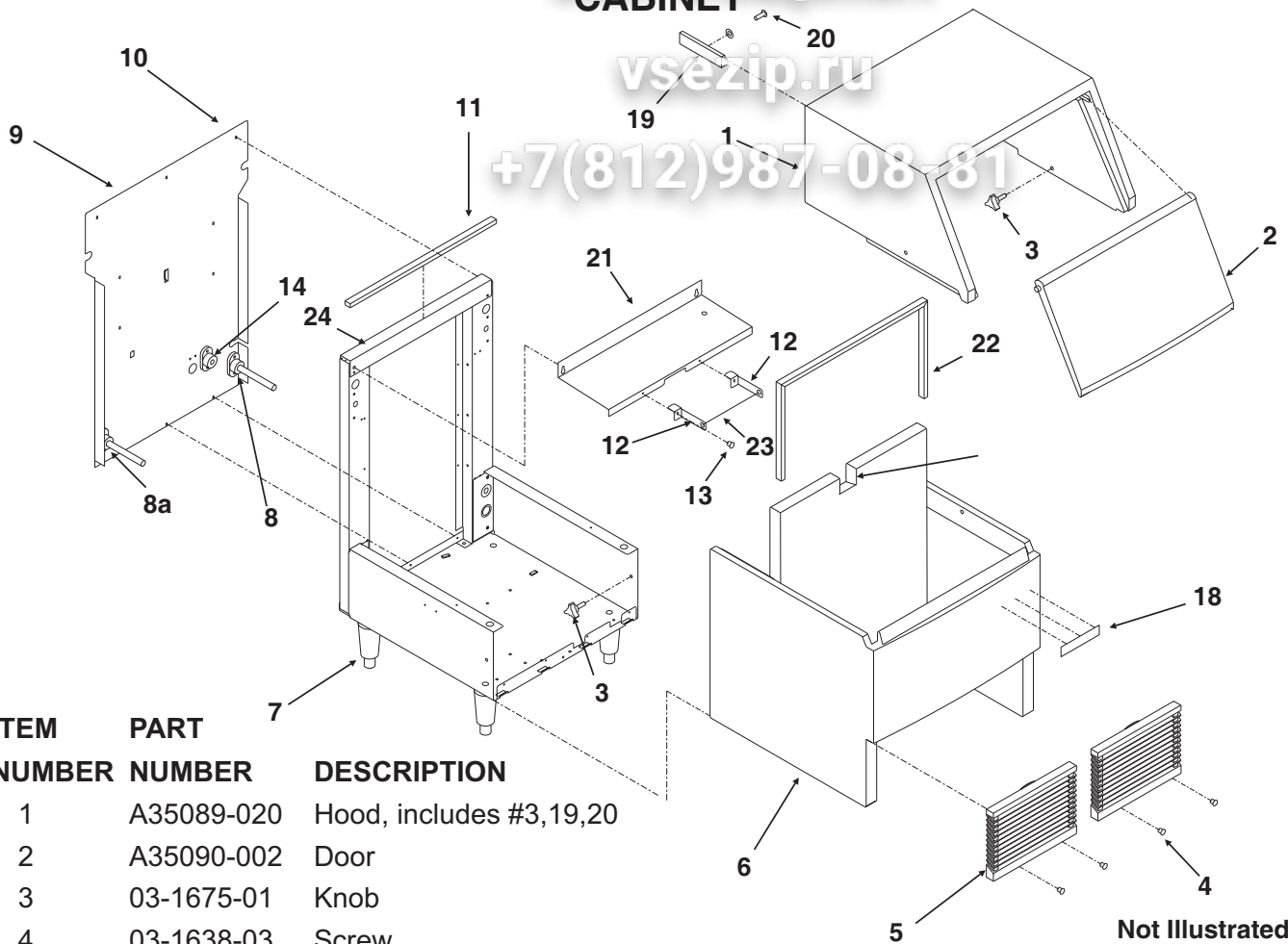
Plastic tubing is sold by the foot, order 1 unit, and 1 foot will be shipped. Order enough to cover the length required. Lengths of tubing are listed under the description column.

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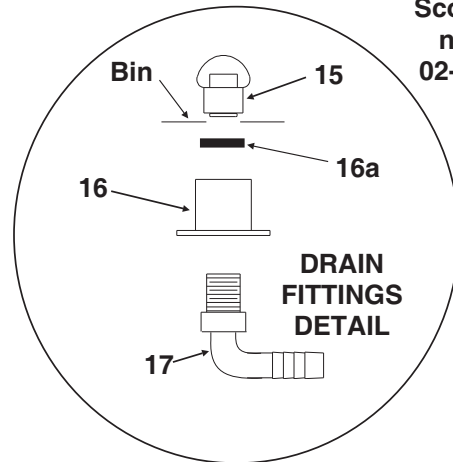
AFE400 SERVICE PARTS

CABINET



ITEM NUMBER	PART NUMBER	DESCRIPTION
1	A35089-020	Hood, includes #3,19,20
2	A35090-002	Door
3	03-1675-01	Knob
4	03-1638-03	Screw
5	02-3153-01	Grill
6	A35088-020	Bin, includes #15,16,16a, 17
7	KLP2E	Leg kit
8	02-3692-21	Drain casting - bin
8a	02-3692-22	Drain casting - reservoir
9	A35248-001	Back panel
10	03-1404-29	Sheet metal screw
11	13-0609-01	Gasket, 21.75" req.
12	A35394-001	Bin control bracket
13	03-1638-03	Screw
14	A31828-002	Water cooled drain casting
15	02-2809-01	Drain cap
16	02-3108-01	Drain fitting
16a	03-4193-01	Washer - flat
17	16-0822-01	Adaptor
18	15-0808-01	Emblem
19	19-0629-01	Door stop
20	03-1419-09	Screw
21	A35199-001	Evaporator bracket
22	13-0727-00	Grommet for cap tube
23	13-0909-01	Bin gasket 36" req.
24	A35395-001	SS Bin control tube (prior)
25	13-0895-01	Plastic tube - 9" req.
	A35452-001	Top bracket
	13-0892-01	Spout grommet

Not Illustrated:
Scoop, part
number
02-3253-01

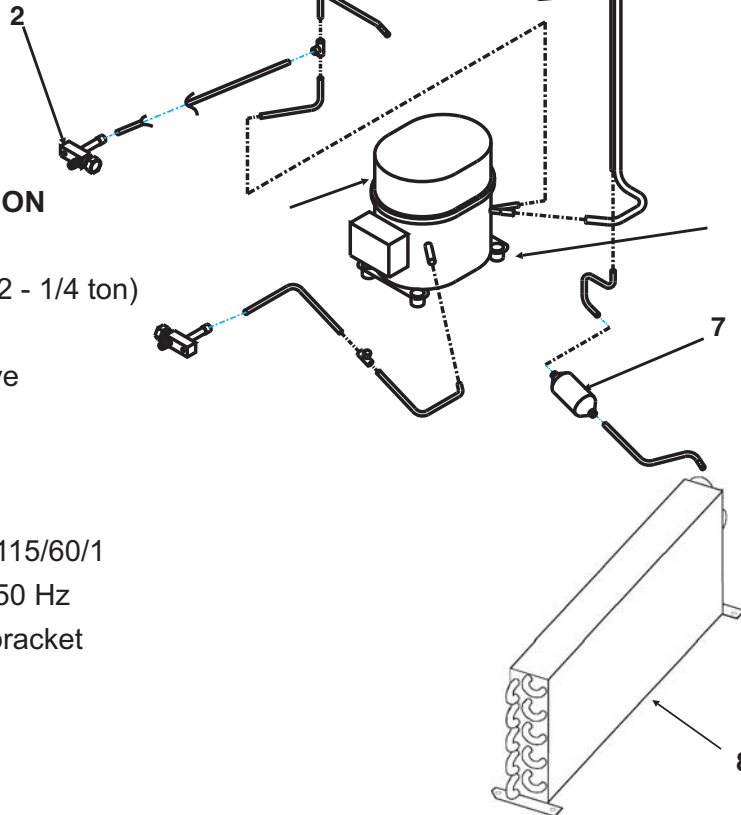
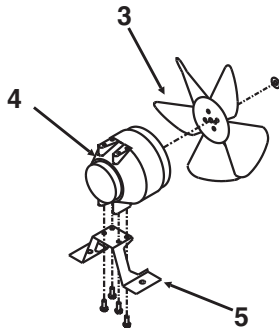


AFE400 SERVICE PARTS

AIR COOLED REFRIGERATION

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ITEM NUMBER	PART NUMBER	DESCRIPTION
1	16-1091-21	1/8 ton TXV (interchangeable with prior 16-0996-22 - 1/4 ton)
	02-3792-02	Insulation
2	16-0832-21	Access Valve
	16-0832-02	Stem cap
	16-0832-03	Core cap
3	18-8708-01	Fan blade
4	12-1681-23	Fan motor, 115/60/1
	18-8709-03	Fan motor, 50 Hz
5	A35246-001	Fan motor bracket
6	03-1677-01	Screw
	03-1407-07	Washer
	18-2200-27	Sleeve
	18-2200-28	Grommet
7	02-3319-01	Dryer
8	18-8844-01	Air cooled condenser
	02-3193-01	Air filter (not shown)
9	18-8918-21	60 Hz Compressor*
	18-8746-26	50 Hz Compressor*

A or B and 50 Hz C series (Tecumseh compressor) parts:

18-8746-29	Start capacitor
18-8746-28	Relay
18-8746-27	Overload
18-8746-25	50 Hz Start capacitor
18-8746-24	50 Hz Relay
18-8746-23	50 Hz Overload

10 11-0501-24 Hi pressure cut out
(for those units mfg. with one, use began 12/05)

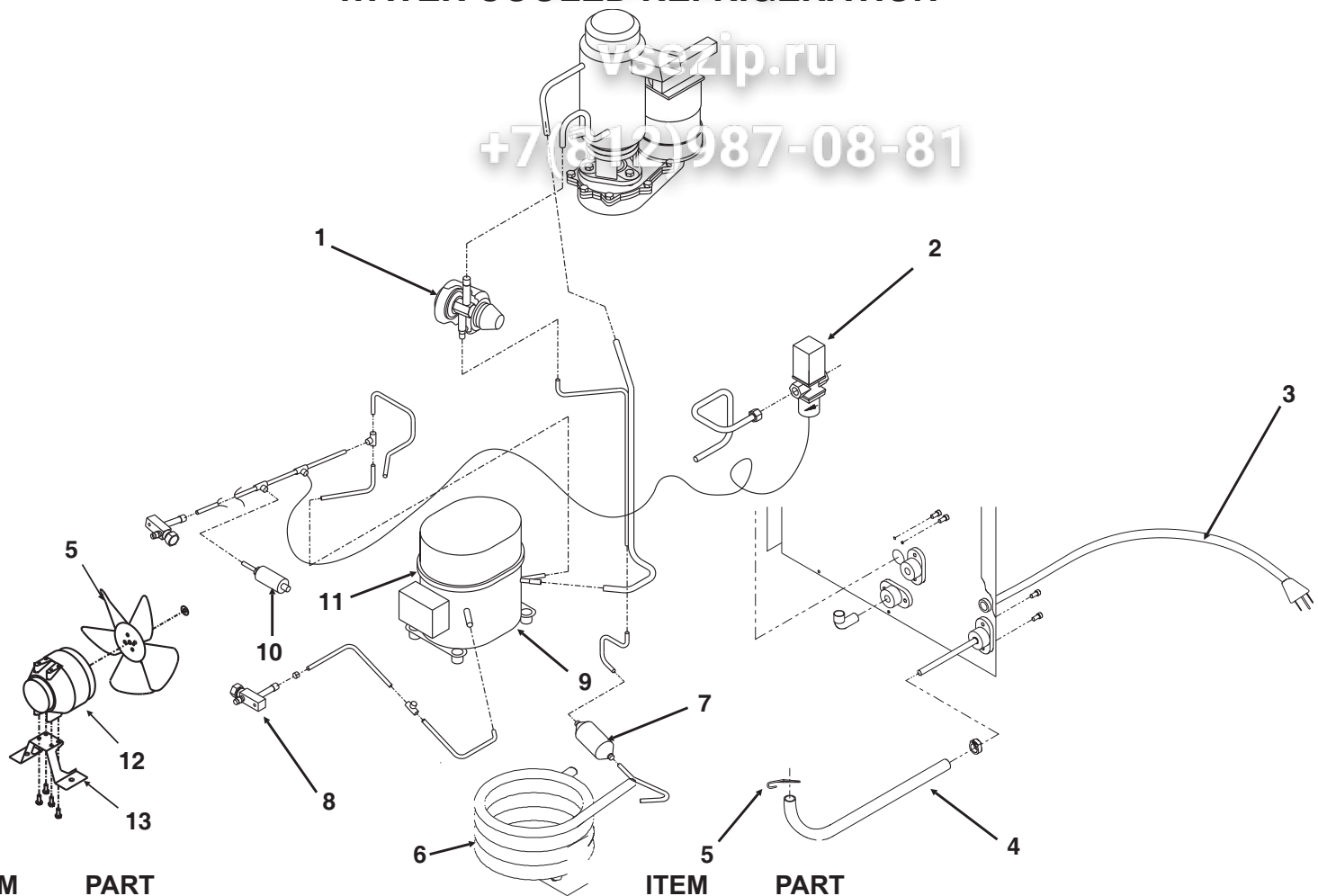
60 Hz C series (Danfoss compressor) parts:

18-1903-60	60 Hz relay w/overload
18-1901-60	60 Hz start capacitor

* Includes relay, overload, start capacitor, and drier

AFE400 SERVICE PARTS

WATER COOLED REFRIGERATION



ITEM NUMBER	PART NUMBER	DESCRIPTION
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1	16-1091-21	TXV
	02-3792-02	Insulation
2	11-0198-02	Water reg. valve
3	12-1638-15	Power cord 60 Hz (AC also)
	12-1638-16	Power cord for 50 Hz.
4	13-0079-03	Tubing (21" req.)
5	18-8708-01	Fan blade
6	18-3707-25	A series w c condenser
	18-8869-21	B & C series w c condenser
7	02-3319-01	Dryer
8	16-0832-21	Access valve
	16-0832-02	Stem cap
	16-0832-03	Core cap
9	03-1677-01	Screw
	03-1407-07	Washer
	18-2200-27	Sleeve
	18-2200-28	Grommet

ITEM NUMBER	PART NUMBER	DESCRIPTION
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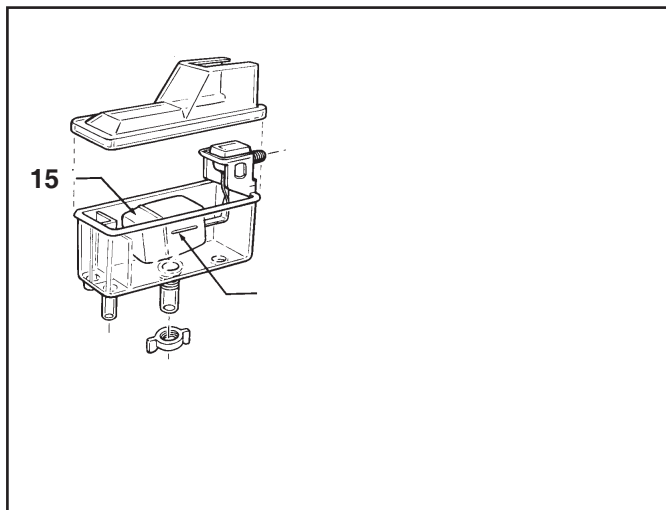
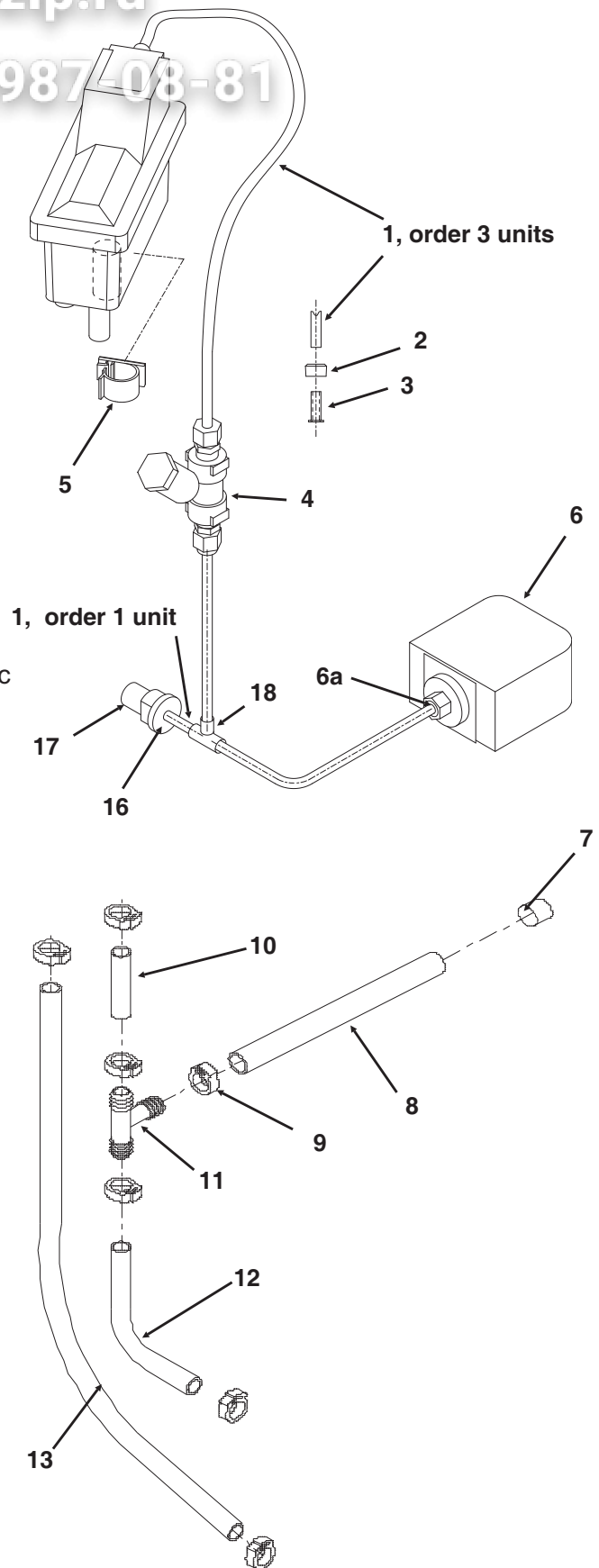
10	11-0500-21	Hi press. cut out (wc)
11	18-8918-21	60 Hz Compressor*
	18-8746-26	50 Hz Compressor.*
A or B and 50 Hz C series (Tecumseh comp) parts:		
	18-8746-29	Start capacitor
	18-8746-28	Relay
	18-8746-27	Overload
	18-8746-25	50 Hz Start capacitor
	18-8746-24	50 Hz Relay
	18-8746-23	50 Hz Overload
60 Hz C series (Danfoss compressor) parts:		
	18-1903-60	60 Hz relay w/overload
	18-1901-60	60 Hz start capacitor
12	18-8752-21	Fan motor (water cooled)
13	A35246-001	Fan motor bracket

* Includes relay, tubing, start capacitor, and drier

AFE400 SERVICE PARTS

RESERVOIR AND TUBING

ITEM NUMBER	PART NUMBER	DESCRIPTION
1	13-0895-01	Poly Tubing
2	obsolete	Compr. sleeve
3	16-0871-01	Brass insert
4	16-0162-00	Strainer - not used after 10/97
5	02-3268-01	Clip
6	11-0296-00	Water pressure sw.
6a	16-1046-01	Plastic tube connector to switch
7	13-0859-01	Rubber plug
8	13-0674-04	Drain tube, 12" req.
9	02-2814-07	Hose clamp
10	13-0674-04	Outlet tube, 4" req.
11	16-0670-02	Tee
12	13-0674-04	Evap. inlet tube, 6" req.
13	13-0079-03	Overflow tube, 32" req.
14	02-2217-01	Reservoir & valve
15	02-2217-02	Float valve
16	16-1039-01	Male connector, used with plastic tubing
17	16-1081-01	Inlet fitting, used with male connector and plastic tubing
18	16-1040-01	Inlet T



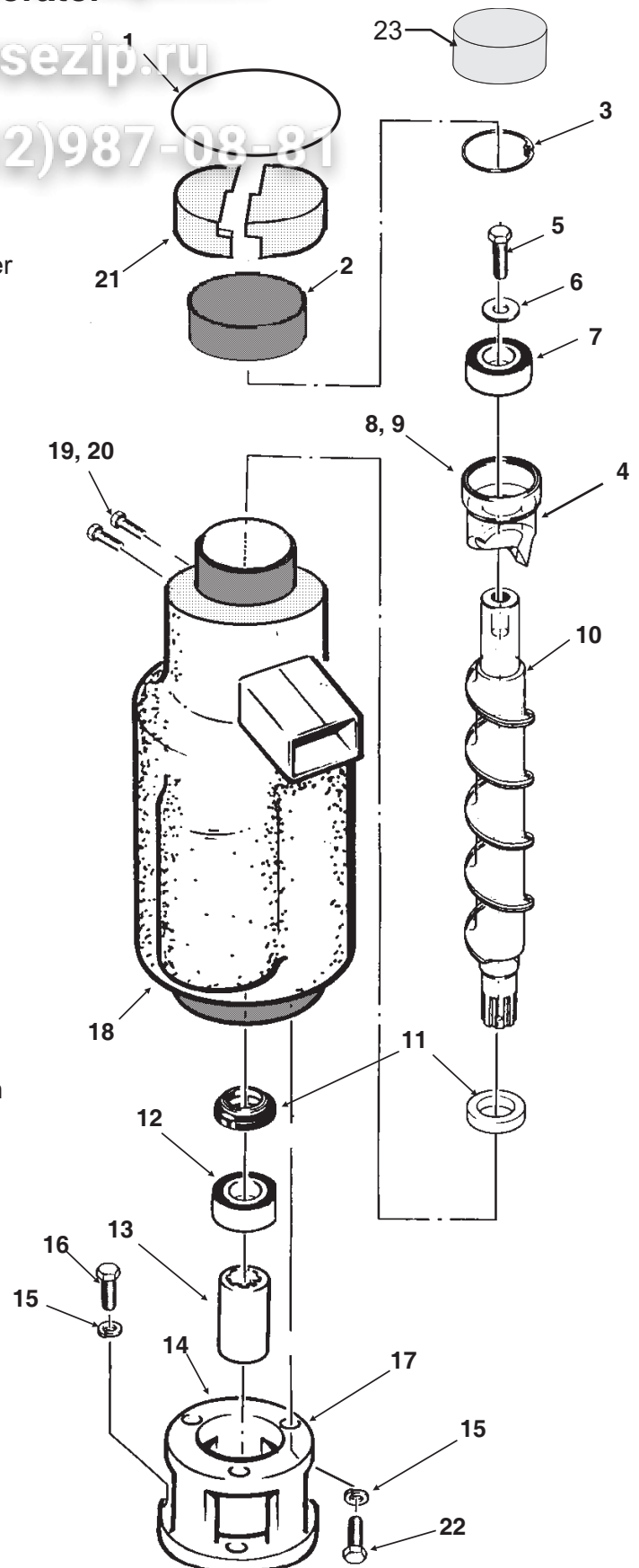
AFE400 SERVICE PARTS

Evaporator

ITEM NUMBER	PART NUMBER	DESCRIPTION
1	13-0617-45	O-Ring
2	13-0887-01	Top Cap
3	03-1558-03	Retainer Ring
4	13-0617-37	O-Ring, outside of breaker
5	03-0758-00	Screw
6	A07699-000	Washer
7	02-0547-20	Top Bearing
8	13-0617-16	O-Ring (inside)
9	A09413-020	Breaker with Bearing
Includes 7,8,9 and replacements for 1, 2, 3, 21		
10	A29480-020	Auger
11	02-1300-01	Water Seal
12	02-0417-20	Lower Bearing
13	A29915-002	Spline Coupling
14	03-1505-00	Gasket
15	03-1410-04	Washer (3)
16	03-1405-38	Cap Screw (3)
17	08-0595-01	Adapter
18	02-3449-20	Evaporator*
19	03-1417-07	Washer
20	03-1403-46	Screw
21	13-0886-01	Foam cap (half)
22	03-1420-01	Cap screw
23	02-4404-01	Threaded cap

Note: Items 1,2,3 and 21 not used after 4/07 or with threaded cap.

* Not available as an assembly.

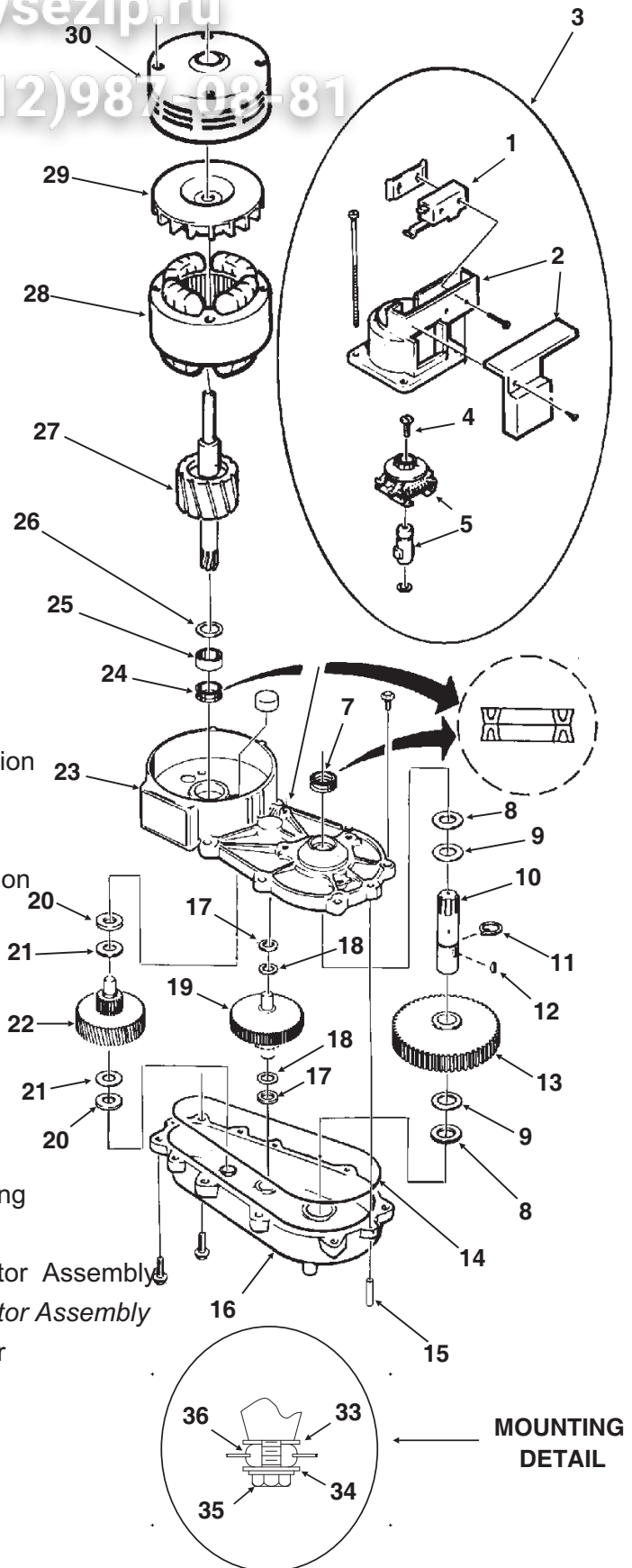


AFE400 SERVICE PARTS

Prior Gear Reducer A31977

ITEM	PART
NUMBER	NUMBER DESCRIPTION

1.	12-2059-01	Switch
2.	none, part of item 3	
3.	A27494-001	Centrifugal Sw. Kit
4.	03-1403-77	Screw
5.	A30579-001	Shaft and Actuator
6.	03-1408-36	Washer
7.	02-1503-00	Grease seal
8.	03-1408-21	Washer
9.	03-1408-04	Washer
10.	02-2445-01	Output shaft
11.	03-1515-03	Retaining ring
12.	03-1602-01	Woodruff Key
13.	02-2444-01	Output gear
14.	02-1505-00	O-ring
15.	03-0774-11	Roll pin
16.	A28166-001	Gear Case
17.	03-1408-39	Washer
18.	03-1408-40	Washer shim
19.	02-2439-01	Second gear and third pinion
20.	03-1408-41	Washer
21.	03-1408-38	Washer
22.	02-2438-01	First gear and second pinion
23.	A28165-021	Gear box cover
24.	02-3969-20	Grease seal
25.	02-1501-00	Bearing
26.	03-1408-08	Washer
27.	A37707-021	60 Hz motor kit*
28.	A38501-001	50 Hz motor kit*
29.	A28168-001	Fan
30.	A38487-001	Motor Housing with bearing
31.	A32379-027	Oil
32.	02-4399-21	Complete 60 Hz Gear Motor Assembly
	02-4399-24	Complete 50 Hz Gear Motor Assembly
	02-4398-21	Gear reducer kit, no motor
33.	A24295-001	Spacer
34.	03-1408-02	Washer
35.	03-1405-45	Screw
36.	13-0639-00	Grommet



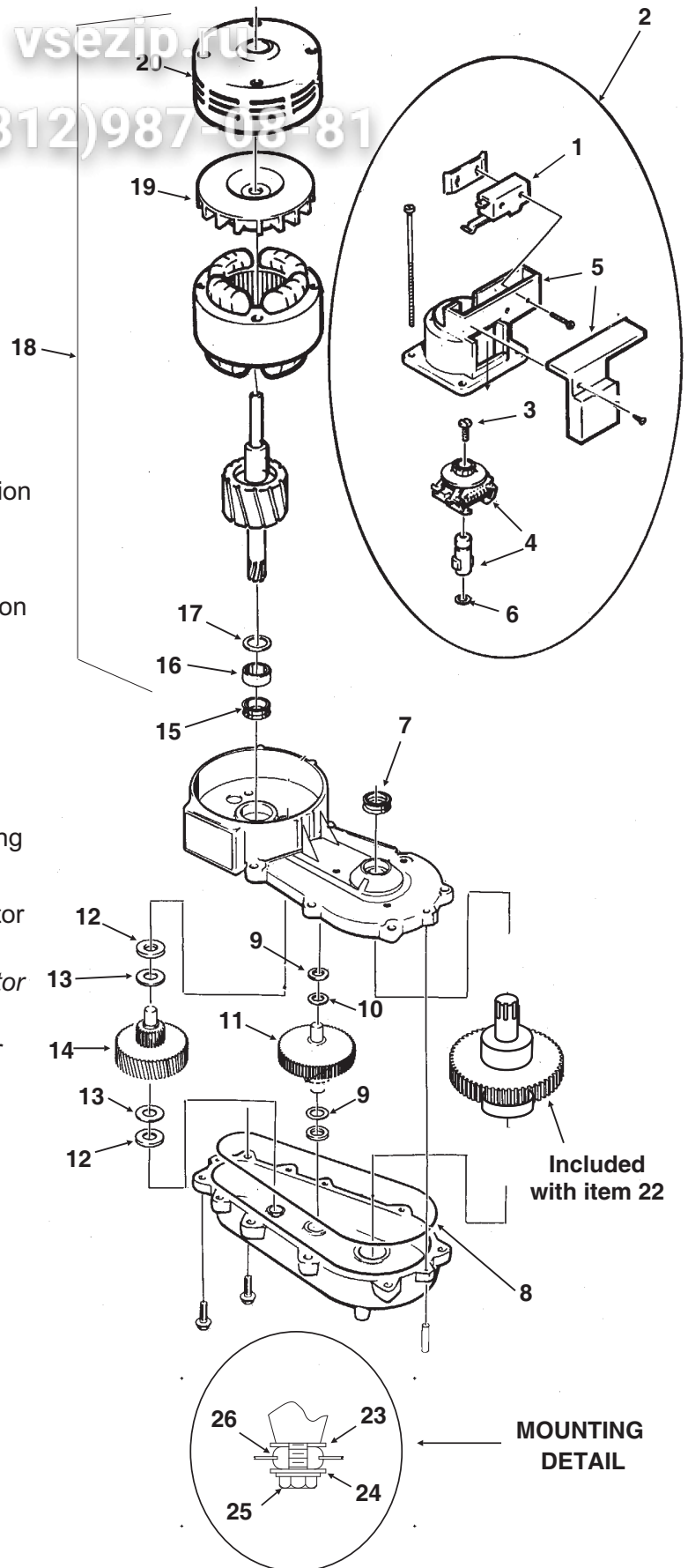
* motor kit includes items 25, 26, 29 and 30.

AFE400 SERVICE PARTS

Gear Reducer 02-4399-21 or 02-4399-24 or 02-4398-21

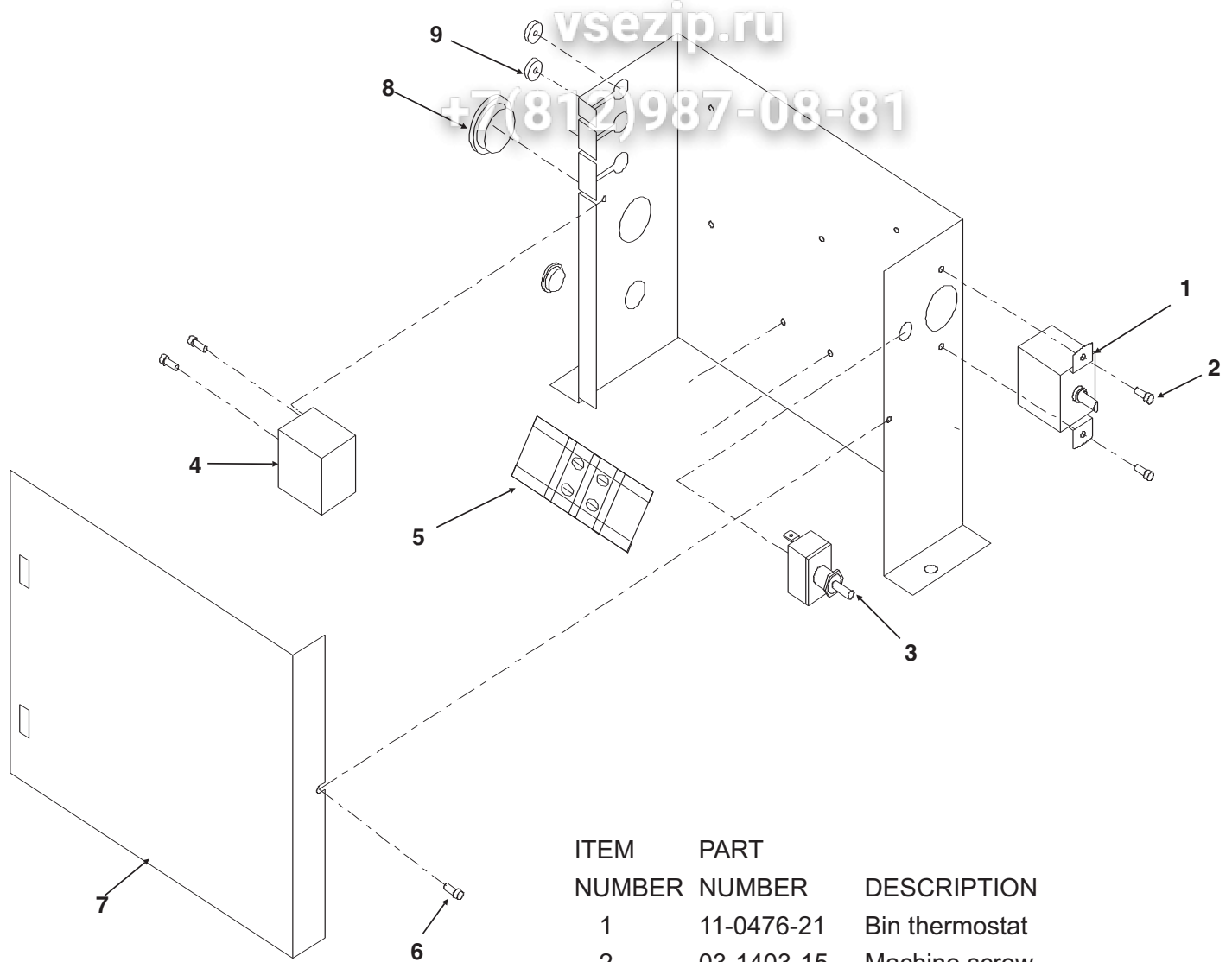
ITEM NUMBER	PART NUMBER	DESCRIPTION
1.	12-2059-01	Switch
2.	A27494-001	Centrifugal Sw. Kit
3.	03-1403-77	Screw
4.	A30579-001	Shaft and Actuator
5.	part of item 2	
6.	03-1408-36	Washer
7.	02-1503-00	Grease seal
8.	13-0947-01	Gasket
9.	03-1408-39	Washer
10.	03-1408-40	Washer shim
11.	02-2439-01	Second gear and third pinion
12.	03-1408-41	Washer
13.	03-1408-38	Washer
14.	02-2438-01	First gear and second pinion
15.	02-3969-20	Grease seal
16.	02-1501-00	Bearing
17.	03-1408-08	Washer
18.	A37707-021	60 Hz motor kit*
19.	A28168-001	Fan
20.	A38487-001	Motor Housing with bearing
21.	A32379-027	Oil
22.	02-4399-21	Complete 60 Hz Gear Motor Assembly with motor
	02-4399-24	Complete 50 Hz Gear Motor Assembly with motor
	02-4398-21	Gear reducer kit, no motor
23.	A24295-001	Spacer
24.	03-1408-02	Washer
25.	03-1405-45	Screw
26.	13-0639-00	Grommet

* motor kit includes items 16, 17, 19, 20



AFE400 SERVICE PARTS

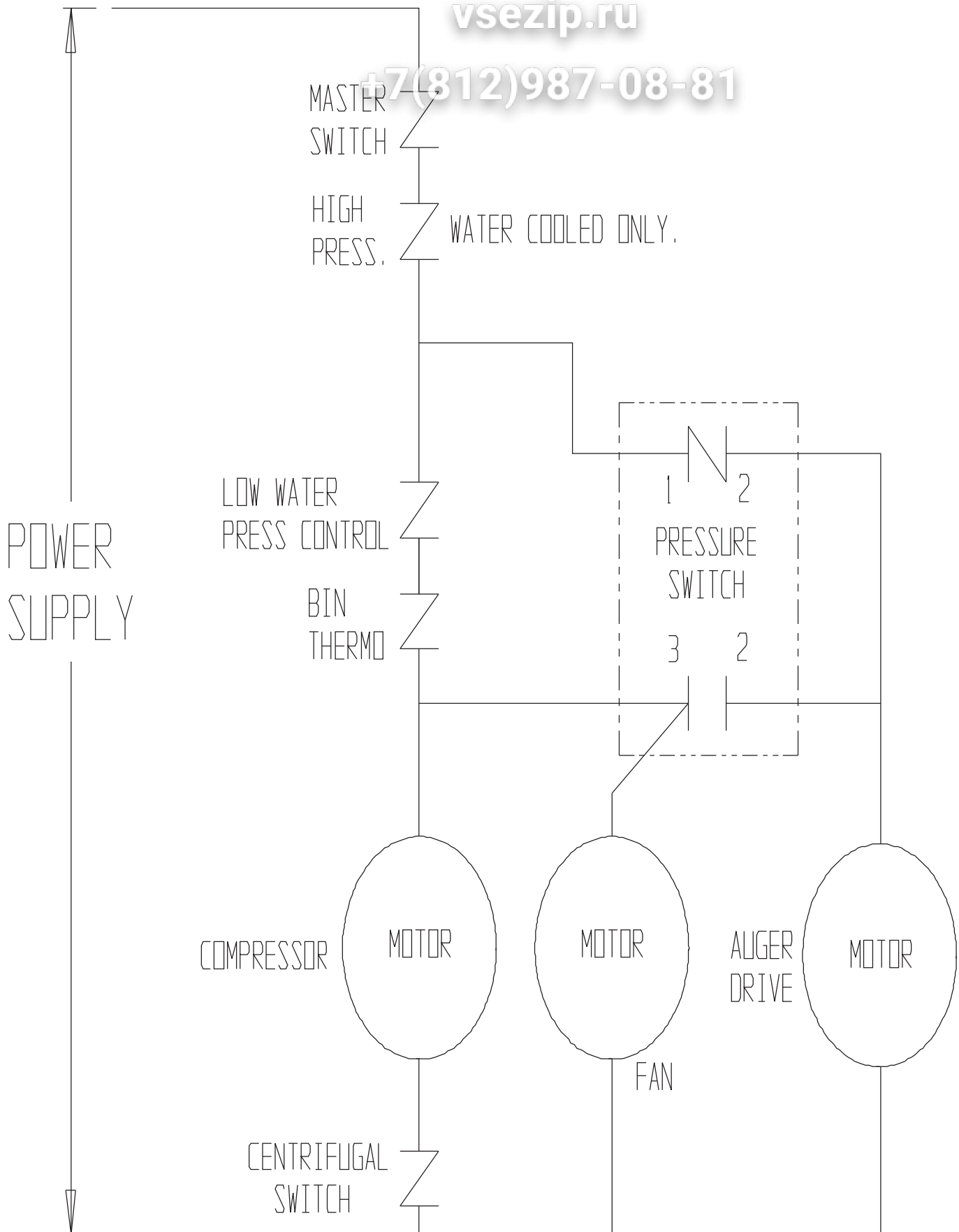
CONTROL BOX



ITEM NUMBER	PART NUMBER	DESCRIPTION
1	11-0476-21	Bin thermostat
2	03-1403-15	Machine screw
3	12-0426-01	Toggle switch, spst
4	11-0402-21	Auger delay control
5	12-0813-04	Terminal block
6	03-1404-29	Sheet metal screw
7	A35273-001	Control box cover
8	12-1213-11	Snap bushing
9	13-0727-00	Grommet

AFE400 SERVICE PARTS

SCHEMATIC DIAGRAM



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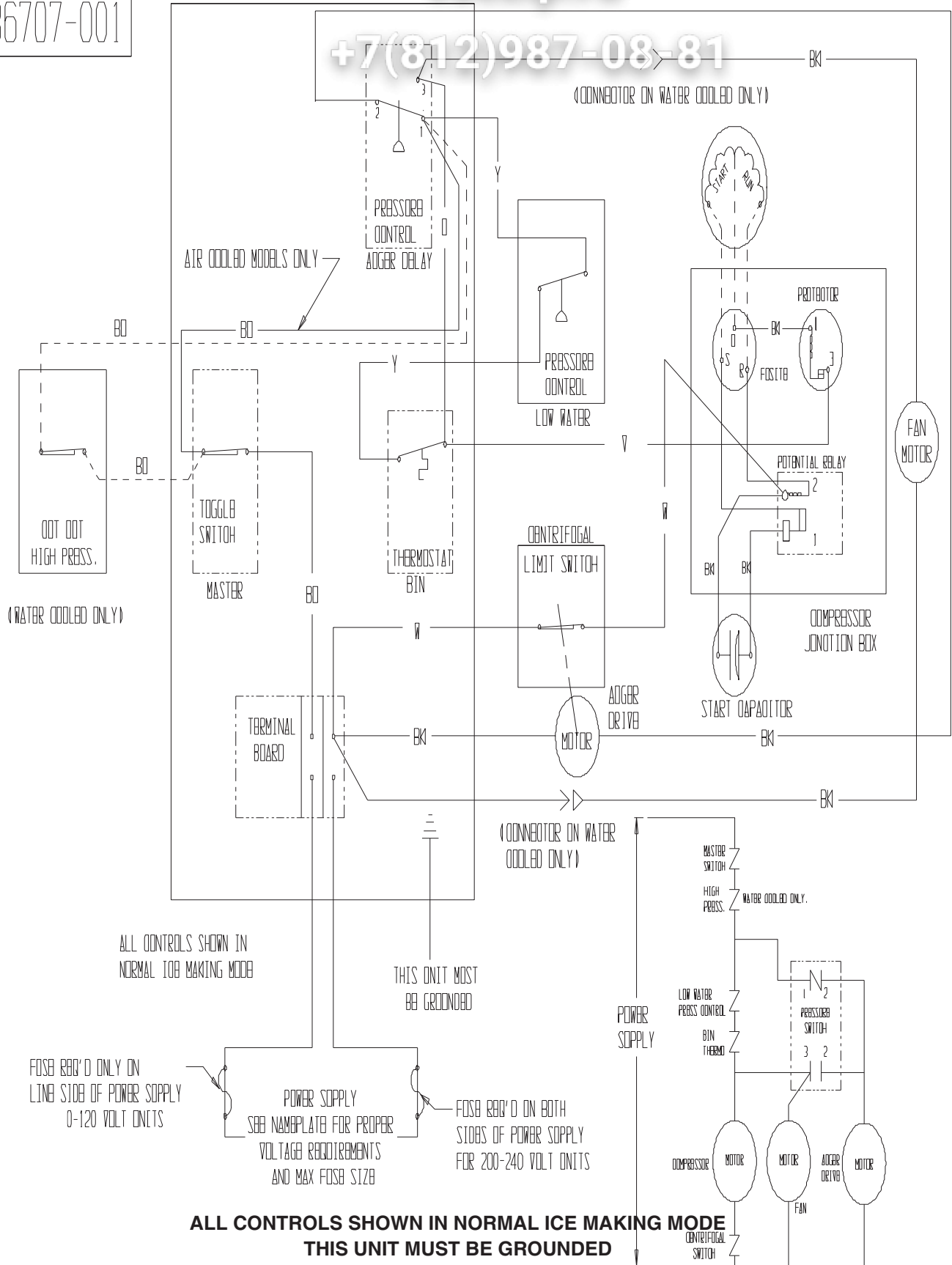
WIRING DIAGRAM

3ип Обслуживания

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A36707-001

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ALL CONTROLS SHOWN IN NORMAL ICE MAKING MODE
THIS UNIT MUST BE GROUNDED

AFE400 SERVICE PARTS

Wiring Diagram, for air cooled units with high pressure cut out

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17-3094-01

